Operating Instructions

Controller in field housing for two continuously measuring analogue level sensors

VEGAMET 842

4 ... 20 mA





Document ID: 58865







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Editing status: 2020-03-06



1 About this document

1.1 Function

This instruction provides all the information you need for mounting, connection and setup as well as important instructions for maintenance, fault rectification, the exchange of parts and the safety of the user. Please read this information before putting the instrument into operation and keep this manual accessible in the immediate vicinity of the device.

1.2 Target group

This operating instructions manual is directed to trained personnel. The contents of this manual must be made available to the qualified personnel and implemented.

1.3 Symbols used

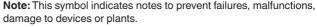
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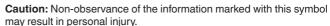
This symbol on the front page of this instruction refers to the Document ID. By entering the Document ID on <u>www.vega.com</u> you will reach the document download.



i

Information, note, tip: This symbol indicates helpful additional information and tips for successful work.







Warning: Non-observance of the information marked with this symbol



may result in serious or fatal personal injury. **Danger:** Non-observance of the information marked with this symbol



Ex applications

This symbol indicates special instructions for Ex applications.

results in serious or fatal personal injury.

List

The dot set in front indicates a list with no implied sequence.

1 Sequence of actions

Numbers set in front indicate successive steps in a procedure.



Battery disposal

This symbol indicates special information about the disposal of batteries and accumulators.



2 For your safety

2.1 Authorised personnel

All operations described in this documentation must be carried out only by trained, qualified personnel authorised by the plant operator.

During work on and with the device, the required personal protective equipment must always be worn.

2.2 Appropriate use

VEGAMET 842 is a universal controller for connection of two 4 ... 20 mA sensors.

You can find detailed information about the area of application in chapter "*Product description*".

Operational reliability is ensured only if the instrument is properly used according to the specifications in the operating instructions manual as well as possible supplementary instructions.

2.3 Warning about incorrect use

Inappropriate or incorrect use of this product can give rise to application-specific hazards, e.g. vessel overfill through incorrect mounting or adjustment. Damage to property and persons or environmental contamination can result. Also, the protective characteristics of the instrument can be impaired.

2.4 General safety instructions

This is a state-of-the-art instrument complying with all prevailing regulations and directives. The instrument must only be operated in a technically flawless and reliable condition. The operator is responsible for the trouble-free operation of the instrument. When measuring aggressive or corrosive media that can cause a dangerous situation if the instrument malfunctions, the operator has to implement suitable measures to make sure the instrument is functioning properly.

During the entire duration of use, the user is obliged to determine the compliance of the necessary occupational safety measures with the current valid rules and regulations and also take note of new regulations.

The safety instructions in this operating instructions manual, the national installation standards as well as the valid safety regulations and accident prevention rules must be observed by the user.

For safety and warranty reasons, any invasive work on the device beyond that described in the operating instructions manual may be carried out only by personnel authorised by the manufacturer. Arbitrary conversions or modifications are explicitly forbidden. For safety reasons, only the accessory specified by the manufacturer must be used.

To avoid any danger, the safety approval markings and safety tips on the device must also be observed.



2.5 Installation and operation in the USA and Canada

This information is only valid for USA and Canada. Hence the following text is only available in the English language.

Installations in the US shall comply with the relevant requirements of the National Electrical Code (ANSI/NFPA 70).

Installations in Canada shall comply with the relevant requirements of the Canadian Electrical Code.

2.6 Safety instructions for Ex areas

For Ex applications, only devices with corresponding Ex approval may be used. Observe the Ex-specific safety instructions. These are an integral part of the operating instructions and are enclosed with every device with Ex approval.



3 Product description

3.1 Configuration

The scope of delivery encompasses:

- Controller VEGAMET 842
- Mounting plate
- Screws/plugs for mounting
- Cable glands/Blind plugs (optional)
- Information sheet "Documents and software" with:
 Instrument serial number
 - QR code with link for direct scanning
- Information sheet "PINs and Codes" with:
 - Bluetooth access code
- Information sheet "Access protection" with:
 - Bluetooth access code
 - Emergency Bluetooth unlock code
 - Emergency device code

The further scope of delivery encompasses:

- Documentation
 - Ex-specific "Safety instructions" (with Ex versions)
 - If necessary, further certificates



Note:

Optional instrument features are also described in this operating instructions manual. The respective scope of delivery results from the order specification.

Scope of this operating instructions

This operating instructions manual applies to the following instrument versions:

- Hardware version from 1.0.0
- Software version from 1.0.0

Scope of delivery



Constituent parts

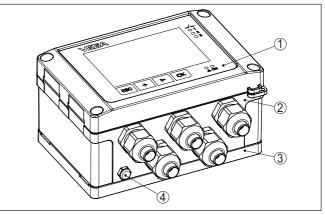


Fig. 1: VEGAMET 842

- 1 Display and adjustment unit
- 2 Housing with cable glands and connection compartment
- 3 Mounting plate
- 4 Ventilation/pressure compensation

Type label

The type label contains the most important data for identification and use of the instrument:

- Instrument type
- Information about approvals
- Technical data
- Serial number of the instrument
- QR code for device documentation
- Number code for Bluetooth access
- Manufacturer information

Documents and software Move to "<u>www.vega.com</u>" and enter in the search field the serial number of your instrument.

There you can find the following information about the instrument:

- Order data
- Documentation
- Software

Alternatively, you can find all via your smartphone:

- Scan the QR-code on the type label of the device or
- Enter serial number manually in the VEGA Tools app (available free of charge in the respective stores)

3.2 Principle of operation

Application area

Measured value visualisation, limit value monitoring for storage tanks and pumping stations, flow measurement at open channels and weirs, differential calculation.



	The controller VEGAMET 842 is specialized in the processing and clear reproduction of process states. A generous display for data visualization is already integrated in the compact housing designed for harsh field conditions. During operation, the device feeds the two connected analogue 4 20 mA sensors. With the VEGAMET 842 limit values can be safely monitored and
	relays, such as an overfill protection according to WHG, can be switched. The equipment includes functions for adjustment and pump control, which allow a wide range of individual adaptations. The VEGAMET 842 is suitable for all industrial sectors, including chemi- cals, building materials, water and waste water.
	In the field of water and waste water, the device convinces with func- tions such as pump changeover, flow measurement in open channels, trend function and totalizer.
Functional principle	The VEGAMET 842 controller can power the connected sensors and process their measurement signals. The requested parameter is shown on the display and also output to the integrated current output for further processing. The measurement signal can thus be trans- ferred to a remote display or a superordinate control system. Operat- ing relays for control of pumps or other devices are also integrated.
	3.3 Adjustment
Local adjustment	On-site adjustment of the device is carried out via the integrated display and adjustment unit.
Wireless adjustment	The optionally integrated Bluetooth module enables in addition a wire- less adjustment of VEGAMET 842 via standard adjustment tool:
	 Smartphone/tablet (iOS or Android operating system) PC/notebook with Bluetooth LE or Bluetooth USB adapter (Windows operating system)
i	Information: Certain setting options are not possible or only possible to a limited extent with the integrated display and adjustment unit, for example the settings for flow measurement or pump control. For these applica- tions, the use of PACTware/DTM or the VEGA Tools app is recom- mended. An overview of the available applications and functions as

well as their adjustment options can be found in the appendix.



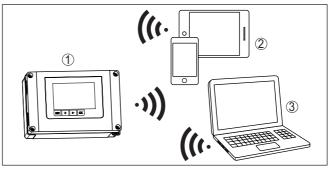


Fig. 2: Wireless connection to standard adjustment tools with integrated Bluetooth LE or alternatively Bluetooth USB adapter.

- 1 VEGAMET 842
- 2 Smartphone/Tablet
- 3 PC/Notebook

3.4 Packaging, transport and storage

Packaging	Your instrument was protected by packaging during transport. Its capacity to handle normal loads during transport is assured by a test based on ISO 4180.
	The packaging consists of environment-friendly, recyclable card- board. For special versions, PE foam or PE foil is also used. Dispose of the packaging material via specialised recycling companies.
Transport	Transport must be carried out in due consideration of the notes on the transport packaging. Nonobservance of these instructions can cause damage to the device.
Transport inspection	The delivery must be checked for completeness and possible transit damage immediately at receipt. Ascertained transit damage or con- cealed defects must be appropriately dealt with.
Storage	Up to the time of installation, the packages must be left closed and stored according to the orientation and storage markings on the outside.
	Unless otherwise indicated, the packages must be stored only under the following conditions:
	 Not in the open Dry and dust free Not exposed to corrosive media Protected against solar radiation Avoiding mechanical shock and vibration
Storage and transport temperature	 Storage and transport temperature see chapter "Supplement - Technical data - Ambient conditions" Relative humidity 20 85 %



	3.5 Accessories
Sun shade	The sun protection protects the device from direct sunlight and thus prevents overheating of the electronics. It also improves the readability of the display when exposed to sunlight. The sun protection can be used for wall and pipe mounting.
Pipe mounting set	The pipe mounting set is used for optimal and safe mounting of the devices in horizontal and vertical mounting on pipes.

4

Mounting



	4 Mounting
Mounting options	4.1 General instructions The field housing of the VEGAMET 842 is equally suitable for outdoor
	or indoor installation due to its degree of protection IP66/IP67 and Type 4X. The standard version is designed for wall mounting. A mounting adapter for pipe mounting is available as an option.
Ambient conditions	The instrument is suitable for standard and extended ambient condi- tions acc. to DIN/EN/IEC/ANSI/ISA/UL/CSA 61010-1. It can be used indoors as well as outdoors.
	Avoid direct sunlight or use the optionally available sun shade.
	Make sure that the environmental and ambient conditions specified in chapter " <i>Technical data</i> " are maintained.
Protection against mois- ture	Protect your instrument against moisture ingress through the following measures:
	 Use the recommended connection cable (see chapter "Connect- ing to power supply") Tighten the cable gland
	 Mount the instrument in such a way that the cable glands point downward Loop the connection cable downward in front of the cable gland
	This applies mainly to outdoor installations, in areas where high humidity is expected (e.g. through cleaning processes) and on cooled or heated vessels.
	The visible area of the front panel must be protected from knocks, otherwise water can penetrate through breaking of the front foil. In this case, protection against accidental contact can no longer be ensured.
\wedge	Caution: Make sure that during installation or maintenance no moisture or dirt can get inside the instrument.
	To maintain the housing protection, make sure that the housing lid is closed during operation and locked, if necessary.
Pressure compensation	The pressure compensation for the housing is realized via a breather element.
\wedge	Note: Make sure that the pressure equalization element is always free of buildup during operation. A high-pressure cleaner may not be used for cleaning.
	4.2 Mounting instructions
Wall mounting	Fix the mounting plate to the wall using the screws and dowels sup- plied as shown in the figure below. Make sure that the arrows on the mounting plate point upwards.



Tube mounting

Loosen the four screws in the housing cover and open it to the left. Fasten the device to the mounting plate using the screws (M5) supplied.

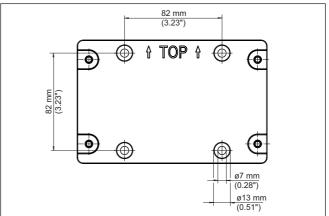


Fig. 3: Mounting plate for wall mounting VEGAMET 842

The optionally available mounting accessories are required for tube mounting. The kit consists of two pairs of mounting brackets and four mounting screws M6 x 100.

The mounting brackets are screwed to the mounting plate and the tube as shown in the following illustration.

Loosen the four screws in the housing cover and open it to the left. Fasten the device to the mounting plate using the screws (M5) supplied.



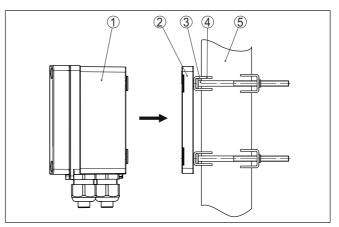


Fig. 4: Tube mounting

- 1 VEGAMET 842
- 2 Mounting plate
- 3 4 screws M6 x 100
- 4 Mounting brackets
- 5 Pipe for diameter 29 ... 60 mm (1.14" to 2.36")

Mounting sun shade

The optional sun protection can be used to protect against direct sunlight. The sunshade is simply mounted between the mounting plate and the controller, this is possible for both wall and pipe mounting.

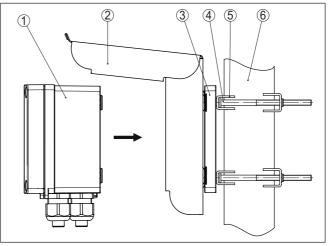


Fig. 5: Mounting sun protection with pipe mounting

- 1 VEGAMET 842
- 2 Sun shade
- 3 Mounting plate
- 4 4 screws M6 x 100
- 5 Mounting brackets
- 6 Pipe for diameter 29 ... 60 mm (1.14" to 2.36")

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Safety instructions

Connection cable

5 Connecting to power supply

5.1 Preparing the connection

Always keep in mind the following safety instructions:

- The electrical connection must only be carried out by trained. qualified personnel authorised by the plant operator.
- If overvoltage surges are expected, overvoltage arresters should be installed.



Warning:

Only connect or disconnect in de-energized state.

Voltage supply The data for power supply are specified in chapter "Technical data". The instrument belongs to protection class I, hence connection of an earth conductor is required.

> Use cable with round cross section. The cable diameter must be suitable for the cable gland used to ensure the seal effect of the cable gland (IP protection).

The voltage supply is connected with standard cable according to the national installation standards.

Standard two-wire cable can be used to connect the sensors.

Note:

If the temperatures are too high, the cable insulation can be damaged. Hence keep apart from the ambient temperature also the selfheating of the instrument for the temperature resistance of the cable in the connection compartment in mind¹⁾.

Cable glands



Т

Warning:

In delivery status, all openings are fitted with dust protection caps. These caps are only for protection during transport and are not suitable for protection during operation! Instead, all openings must be closed with cable glands/blind plugs.

Cable glands, NPT adapters or blind plugs that are not included in the scope of delivery must meet the applicable requirements in order to ensure the environmental compatibility of the housing. For outdoor applications, the weather resistance of the accessories to be used must be taken into account. The cable glands, NPT adapters and blind plugs must have a metric thread M20 to be compatible with the threaded openings of the metal plate in the housing.

5.2 Sensor input mode active/passive

Through the selection of the terminals, you can choose between active and passive operation of the sensor input.

- In active mode, the controller provides the power for the connected sensors. Power and measurement data are transmitted
- ¹⁾ With an ambient temperature \geq 50 °C (122 °F) the connection cable should be suitable for an ambient temperature which is at least 20 °C (36 °F) higher.



over the same two-wire cable. This mode is provided for connection of measuring transducers without separate power supply (sensors in two-wire version).

In passive mode the sensors are not powered, only the measured value is transmitted. This input is for connection of transmitters with their own separate voltage supply (sensors in four-wire version). The VEGAMET 842 can also be looped into the existing circuit like a normal ammeter.

Note:

With a VEGAMET 842 in Ex version, the passive input is not available.

5.3 Connecting

Connection technology

The voltage supply and inputs and outputs are connected via the spring-loaded terminals.

Information:

Solid cores as well as flexible cores with wire end sleeves are inserted directly into the terminal openings. In case of flexible cores without end sleeves, a small screwdriver must be pressed into the rectangular opening so that the terminal opening is then free. When the screwdriver is pulled out, the terminals are closed again.

You can find further information on the max, wire cross-section in the technical data.

Connect the device as described in the following wiring plan.

5.4 Wiring plan

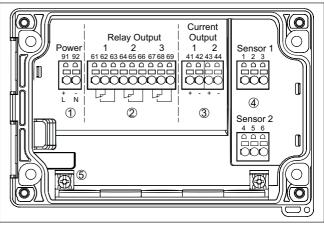


Fig. 6: Wiring plan VEGAMET 842

- 1 Voltage supply of the controller
- 2 Relay outputs 1 ... 3
- 3 Current outputs 1/2
- 4 Sensor inputs (active/passive)
- 5 Ground terminal for protective conductor

Connecting



Detail sensor connection 1

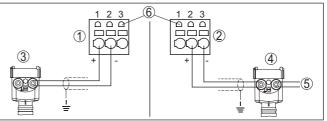


Fig. 7: Sensor input 1 for two-wire/four-wire sensor (active/passive)

- 1 Active input with sensor supply for two-wire sensor
- 2 Passive input without sensor supply for four-wire sensor²⁾
- 3 Two-wire sensor
- 4 Four-wire sensor
- 5 Voltage supply for four-wire sensor
- 6 2 mm sockets for connection of a VEGACONNECT/HART handheld

Detail sensor connection 2

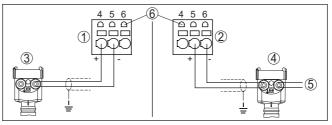


Fig. 8: Sensor input 2 for two-wire/four-wire sensor (active/passive)

- 1 Active input with sensor supply for two-wire sensor
- 2 Passive input without sensor supply for four-wire sensor³⁾
- 3 Two-wire sensor
- 4 Four-wire sensor
- 5 Voltage supply for four-wire sensor
- 6 2 mm sockets for connection of a VEGACONNECT/HART handheld

5.5 Switch-on phase

After switching on, the device first carries out a short self-check.

- Internal check of the electronics
- Output signals are set to failure, background lighting of the display lights red

The current measured values are then displayed and transmitted to the outputs. The background lighting of the display changes to white.

- 2) Passive input not available for Ex version
- ³⁾ Passive input not available for Ex version



6 Access protection

6.1 Bluetooth radio interface

Devices with a Bluetooth radio interface are protected against unwanted access from outside. This means that only authorized persons can receive measured and status values and change device settings via this interface.

Information:

If no Bluetooth connection to the device should be possible, Bluetooth communication can be deactivated. Access via app or DTM is thus no longer possible. The Bluetooth function can be deactivated/activated in the menu item "*Extended functions*" under "*Access protection - Bluetooth communication*".

Bluetooth access code A Bluetooth access code is required to establish Bluetooth communication via the adjustment tool (smartphone/tablet/notebook). This code must be entered once when Bluetooth communication is established for the first time in the adjustment tool. It is then stored in the adjustment tool and does not have to be entered again.

> The Bluetooth access code is individual for each device. It is printed on the device housing and is also supplied with the device in the information sheet "*PINs and Codes*". The Bluetooth access code can also be read out via the display and adjustment unit.

> The Bluetooth access code can be changed by the user after the first connection is established. If the Bluetooth access code is entered incorrectly, the new entry is only possible after a waiting period has elapsed. The waiting time increases with each further incorrect entry.

Emergency Bluetooth unlock code The emergency Bluetooth access code enables Bluetooth communication to be established in the event that the Bluetooth access code is no longer known. It can't be changed. The emergency Bluetooth access code can be found in information sheet "Access protection". If this document is lost, the emergency Bluetooth access code can be retrieved from your personal contact person after legitimation. The storage and transmission of Bluetooth access codes is always encrypted (SHA 256 algorithm).

6.2 Protection of the parameterization

The settings (parameters) of the device can be protected against unwanted changes. The parameter protection is deactivated on delivery, all settings can be made.

Device code To protect the parameterization, the device can be locked by the user with the aid of a freely selectable device code. The settings (parameters) can then only be read out, but not changed. The device code is also stored in the adjustment tool. However, unlike the Bluetooth access code, it must be re-entered for each unlock. When using the adjustment app or DTM, the stored device code is then suggested to the user for unlocking.



Emergency device code The emergency device code allows unlocking the device in case the device code is no longer known. It can't be changed. The emergency device code can also be found on the supplied information sheet "*Access protection*". If this document is lost, the emergency device code can be retrieved from your personal contact person after legitimation. The storage and transmission of the device codes is always encrypted (SHA 256 algorithm).

6.3 Storing the codes in myVEGA

If the user has a "myVEGA" account, then the Bluetooth access code as well as the device code are additionally stored in his account under "PINs and Codes". This greatly simplifies the use of additional adjustment tools, as all Bluetooth access and device codes are automatically synchronized when connected to the "myVEGA" account



7 Set up with the integrated display and adjustment unit

7.1 Adjustment system

The integrated display and adjustment unit is used for measured value display, adjustment and diagnosis of the VEGAMET 842. Display and adjustment are carried out via four keys and a graphic-capable display with background lighting.

Certain adjustment options are not available or only partially available with the integrated display and adjustment unit, e.g. the settings for flow measurement or pump control. For such applications, the use of PACTware/DTM or the VEGA Tools app is recommended.

Display and adjustment elements

Function

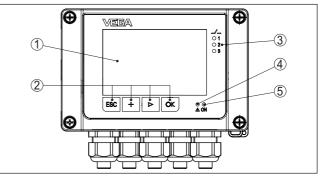


Fig. 9: Display and adjustment elements

- 1 LC display
- 2 Adjustment keys
- 3 Status indication relay
- 4 Status indication fault signal
- 5 Status indication operation

Key functions

Кеу	Function	
[OK]	Entry to the menu level	
	Jump to selected menu item	
	Edit parameter	
	Save value	
[>]	Switching between the individual measured value windows	
	Navigation in the menu items	
	Select editing position	
[+]	Change parameter values	
[ESC]	Jump to next higher menu	
	Interrupt input	

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Time functions

When the [+] and [->] keys are pressed quickly, the edited value, or the cursor, changes one value or position at a time. If the key is pressed longer than 1 s, the value or position changes continuously.

Approx. 60 minutes after the last pressing of a key, an automatic reset to measured value indication is triggered. Any values not confirmed with **[OK]** will not be saved.

7.2 Display

Measured value indication The measured value display shows the digital display value, the measuring loop name (measurement loop TAG) and the unit. In addition, an analogue bargraph can be displayed. Up to three measured value windows with different measured values can be configured. If pump control is activated, an additional status bar with display of the assigned pumps is available.

Measured values are displayed according to the following presentation:

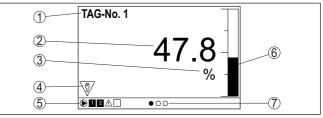


Fig. 10: Example measured value indication (measured value with bargraph)

- 1 Measurement loop name
- 2 Measured value
- 3 Unit
- 4 Status message acc. to NAMUR NE 107
- 5 Status bar for pump control
- 6 Bargraph measured value
- 7 Display active measured value window

Menu item display

The menu items are displayed according to the following presentation:

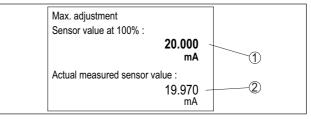


Fig. 11: Menu item display (example)

- 1 Sensor measured value at 100 %
- 2 Current sensor measured value



7.3 Menu overview

Measurement loop

Description	Basic settings
Damping	Time setting for damping
Linearisation	Linearization settings
Adjustment	Adjustment settings
Scaling	Scaling settings
Outputs	Relay/current output settings

Indication

Description	Basic settings
Number of measured value windows	Number of displayed measured value windows
Measured value window	Measured value window settings
Options	Display options e.g. brightness, contrast, illumina- tion
Menu language	Language settings

Extended functions

Description	Basic settings
Fail safe relay	Activate/deactivate fail safe relay
Access protection	Access protection for Bluetooth and protection of the parameter adjustment
Reset	Reset of the device

Diagnostics

Description	Basic settings
Status	Status indication, e.g. device, sensor, relay
Simulation	Simulation function
Device-TAG	Display device name
Device information	Device information, e.g. serial number

7.4 Setup steps

Parameter adjustment Through parameter adjustment, the instrument is adapted to the individual application conditions. A measurement loop calibration is the most important step and should always be carried out. A scaling of the measured value to the desired physical variable and unit, possibly including a linearisation curve, is often useful. The adaptation of the relay switching points or the setting of an integration time to smooth the measured value are further standard adjustment options.

Information:

T

When using PACTware and the respective DTM or the VEGA Tools app, additional settings can be carried out which are not possible or only partly possible with the integrated display and adjustment unit. Communication takes place via the built-in Bluetooth interface. 58865-EN-200401



App	lications
-----	-----------

The device is configured ex works for universal applications. The following applications can be changed over and configured via the VEGA Tools app or the DTM:

- Universal
- Level storage tank
- Calculation difference
- Pumping station
- Sewage screw lifting station
- Screen control
- Flow measurement flume/weir

Information:

An overview of the available applications and functions can be found in the appendix

Main menu

The main menu is divided into four areas with the following functions:

- Measuring point: Includes settings for adjustment, linearization, scaling, relay outputs, ...
- Display: Contains settings for display of measured values
- Extended functions: Includes settings for fail safe relay, access protection, reset, ...
- Diagnosis Includes information on device type/status, ...

7.4.1 Measurement loop

The VEGAMET 842 is designed for the connection of two independent sensors. Thus two independent measurements can be carried out. Furthermore, a third measuring point can be used to calculate the difference between the two input values.

Damping

Linearisation

To suppress fluctuations in the measured value display, e.g. caused by an agitated medium surface, an integration time can be set. This time can be between 0 and 99 seconds. Remember that the reaction time of the entire measurement will then be longer and the sensor will react to measured value changes with a delay. In general, a period of a few seconds is sufficient to smooth the measured value display.

A linearisation is necessary for all vessels in which the vessel volume does not increase linearly with the level, for example a horizontal cylindrical or spherical tank. Corresponding linearisation curves are preprogrammed for these vessels. They represent the correlation between the level percentage and vessel volume. By activating the appropriate curve, the volume percentage of the vessel is displayed correctly. If the volume should not be displayed in percent but e.g. in I or kg, a scaling can be also set.

When setting up a flow measurement, a linearization curve suitable for the structural conditions must be selected. Corresponding curves such as venturi, triangular overflow, ... are available here. In addition, individual, user-programmable linearisation curves can be stored via DTM.



Adjustment	Through the adjustment the input value of the connected sensor is converted into a percentage value. This conversion step allows any input value range to be depicted in a relative range (0 % up to 100 %). The percentage values can be used for presentation on the display, for direct use in an output or for further conversion via linearization or scaling. When using the display and adjustment unit, the adjustment unit is always " mA ". When using PACTware/DTM or the VEGA Tools app, further units can be selected. If these have been activated, they are also shown in the display.
	Min. adjustment (empty vessel) If you want to use the currently measured level as a 0 %value, select the menu item " <i>Accept</i> " (live adjustment or adjustment with medium). If the adjustment is to be carried out independently of the measured level, select the option " <i>Edit</i> ". Now enter the appropriate current in mA for the empty vessel (0 %) (dry adjustment or adjustment without medium).
	Max. adjustment (full vessel) If you want to use the currently measured level as a 100 %value, select the menu item " <i>Accept</i> " (live adjustment or adjustment with medium). If the adjustment is to be carried out independently of the measured level, select the option " <i>Edit</i> ". Now enter the appropriate current in mA for the full vessel (100 %) (dry adjustment or adjustment without medium).
Scaling	Scaling means converting the measured value into a certain param- eter and unit. The linearized percentage value is the source signal which is used as basis for the scaling. The indication can then show the volume in litres e.g., instead of the percentage value. Indication values from max99999 to +99999 are possible.
Outputs - Relay outputs	 A total of three relays is available. Relays 1 2 are freely available and not yet assigned to a function. To be able to use these relays, they must first be activated. Relay 3 is configured in the factory as a fail safe relay, but can also be configured as additional operating relay. After activating a relay output, the desired mode of operation must first be selected("<i>Overfill protection/Dry run protection</i>"). Overfill protection: Relay is switched off when the max. level is exceeded (safe currentless state), relay is switched on again when the level falls below the min. level (switch-on point < switch-off point) Dry run protection: Relay is switched off when the level falls below the min. level (safe currentless state), relay is switched on again when the level falls below the min. level (switch-on point < switch-off point) Dry run protection: Relay is exceeded (switch-on point > switch-off point) Additional modes such as "<i>Pump control</i>", "<i>Switching window</i>", "<i>Flow</i>" and "<i>Tendency</i>" can be only set via PACTware/DTM or the VEGA Tools app.



In the menu item "*Reference value*" it is defined which measured value serves as input signal for the relay (percentage/lin.-percent/ scaled).

Enter the values for switching the relay on and off under Enter the values for switching the relay on and off under "Switching point".

The menu item "*Behaviour in case of failure*" defines how the relay behaves if the assigned measuring point is disturbed. Here it can be selected whether the switching state of the relay remains unchanged or whether the relay is switched off in the event of a failure.

Outputs - Current output ordinate system, e.g. a PLC, a process control system or a measured value indication. This is an active output, i.e. the current is provided actively. The processing must hence have a passive current input. If the current output is not used, it can be deactivated in the first menu item.

The characteristics of the current output can be set to $0 \dots 20$ mA, $4 \dots 20$ mA or inverted. The reaction in case of failure can also be adapted to the requirements. The reference value you refer to can also be selected.

7.4.2 Indication

Number of measured
value windowsA measured value window can display up to three different, user-
configurable measured values simultaneously. In addition, up to three
different measured value windows can be displayed, which can be
selected using the arrow keys. Alternatively, the display of the meas-
ured value windows can also be changed automatically at intervals of
approx. 3 seconds.
In the menu item "Display - Number of measured value windows are to be
displayed.Measured value window
1 ... 3The content of the measured value window is configured in the menu
item "Display - Measured value window". Up to 3 different measured

... 3 item "*Display - Measured value window*". Up to 3 different measured values can be displayed in one window. For each measured value it is also possible to configure which display value (percent, scaled, sensor value, ...) is displayed. In addition, the display format (number of decimal positions) can also be configured. In addition, a bar graph can be displayed parallel to the measured value (only available when displaying a single measured value).

Options - Brightness In the menu item "*Display - Options - Brightness*" the brightness of the background lighting can be adjusted.

on for two minutes as soon as any button is pressed.

Options - Contrast In the menu item "*Display - Options - Contrast*" the contrast of the display can be adjusted.

Options - Lighting In the menu item "Display - Options - Lighting" the lighting can be set permanently to "Permanently ON" or "Automatically OFF" (after two minutes). With the setting "Automatically OFF" the lighting is switched



Menu language	In the menu item " <i>Display - Menu language</i> ", the requested language can be adjusted. The following languages are available: • German • English • French • Spanish • Italian • Dutch
	7.4.3 Extended functions
Fail safe relay	Relay 3 can optionally be configured as additional operating relay or as a fail safe relay. In this menu item, the fail safe relay can be activat- ed or deactivated. If relay 3 is to be configured as an operating relay, it must still be activated as an operating relay after deactivation as a fail safe relay. This is done in menu item" <i>Measuring point - Relay 3</i> "
Access protection - Bluetooth communication	Bluetooth communication can be activated/deactivated in this menu item. If Bluetooth communication is deactivated, a connection via app or DTM is no longer possible.
	You can find further details in chapter "Access protection".
Access protection - Bluetooth access code	Bluetooth communication is encrypted to prevent unauthorized access. The Bluetooth access code required for communication is displayed here and can be changed as required.
-	N - 4 -
i	Note: The individual, default Bluetooth access code of the device can be found on the device housing and on the supplied information sheet " <i>PINs and Codes</i> ". If this has been changed by the user and is no longer known, access is only possible via the emergency Bluetooth access code. You can find the emergency Bluetooth access code on the supplied information sheet " <i>Access protection</i> "
i	The individual, default Bluetooth access code of the device can be found on the device housing and on the supplied information sheet " <i>PINs and Codes</i> ". If this has been changed by the user and is no longer known, access is only possible via the emergency Bluetooth access code. You can find the emergency Bluetooth access code on
Access protection - Pro- tection of the parameter	The individual, default Bluetooth access code of the device can be found on the device housing and on the supplied information sheet " <i>PINs and Codes</i> ". If this has been changed by the user and is no longer known, access is only possible via the emergency Bluetooth access code. You can find the emergency Bluetooth access code on the supplied information sheet " <i>Access protection</i> "
Access protection - Pro-	The individual, default Bluetooth access code of the device can be found on the device housing and on the supplied information sheet " <i>PINs and Codes</i> ". If this has been changed by the user and is no longer known, access is only possible via the emergency Bluetooth access code. You can find the emergency Bluetooth access code on the supplied information sheet " <i>Access protection</i> " You can find further details in chapter " <i>Access protection</i> ". The device parameters can be protected against unwanted or unin-
Access protection - Pro- tection of the parameter	The individual, default Bluetooth access code of the device can be found on the device housing and on the supplied information sheet " <i>PINs and Codes</i> ". If this has been changed by the user and is no longer known, access is only possible via the emergency Bluetooth access code. You can find the emergency Bluetooth access code on the supplied information sheet " <i>Access protection</i> " You can find further details in chapter " <i>Access protection</i> ". The device parameters can be protected against unwanted or unin- tended changes by entering a device code. With activated protection of the parameter adjustment, the individual menu items can be selected and displayed, however the parameters
Access protection - Pro- tection of the parameter	The individual, default Bluetooth access code of the device can be found on the device housing and on the supplied information sheet " <i>PINs and Codes</i> ". If this has been changed by the user and is no longer known, access is only possible via the emergency Bluetooth access code. You can find the emergency Bluetooth access code on the supplied information sheet " <i>Access protection</i> " You can find further details in chapter " <i>Access protection</i> ". The device parameters can be protected against unwanted or unin- tended changes by entering a device code. With activated protection of the parameter adjustment, the individual menu items can be selected and displayed, however the parameters can no longer be modified. Releasing the device adjustment is also possible in any menu item by



	You can find further details in chapter "Access protection".
Reset	With a reset to basic setting, all settings except the display language and the Bluetooth access code are reset to factory settings. If desired, the device can also be restarted.
	7.4.4 Diagnostics
Status	When the instrument displays a fault, further information about the fault can be called up via the menu item " <i>Diagnosis - Status</i> ". Furthermore, the sensor status with input current can be displayed. The status of the relay, its switched-on period and the number of switch-on events can also be displayed. The counters can also be reset.
Simulation	The simulation of a measured value is used to check the outputs and connected components. It can be applied to the sensor value, the per- centage value, the lin. percentage value as well as the scaled value.
i	Note: Please note that downstream plant components (valves, pumps, motors, controls) are influenced by the simulation, which can lead to unintentional plant operating states. The simulated value is output until you deactivate the simulation mode again. The simulation is automatically terminated after approx. 60 minutes.
Device-TAG	You can assign an unambiguous name to VEGAMET 842 to the Device-TAG via DTM/VEGA Tools app. This function is recommended when several instruments are implemented and a good documentation of larger systems is required.
Device information	The menu item " <i>Device information</i> " provides the device name and serial number as well as the hardware and software version.



8 Setup with smartphone/tablet (Bluetooth)

8.1 Preparations

System requirements

Connecting

Make sure that your smartphone/tablet meets the following system requirements:

- Operating system: iOS 8 or newer
- Operating system: Android 4.3 or newer
- Bluetooth 4.0 LE or newer

Download the VEGA Tools app from the "Apple App Store", "Google Play Store" or "Baidu Store" to your smartphone or tablet.

8.2 Connecting

Start the VEGA Tools app and select the function "Setup". The smartphone/tablet searches automatically for Bluetooth-capable instruments in the area. The devices found are listed and the search is automatically contin-

ued.

Select the requested instrument in the device list.

The message "Connecting ... " is displayed.

Authenticate When establishing the connection for the first time, the operating tool and the controller must authenticate each other. After the first correct authentication, each subsequent connection is made without a new authentication query.

Enter Bluetooth access code

For authentication, enter the 6-digit Bluetooth access code in the next menu window. You can find the code on the outside of the device housing and on the information sheet "*Pins and Codes*" in the device packaging.



Note:

If an incorrect code is entered, the code can only be entered again after a delay time. This time gets longer after each incorrect entry.

The message "Waiting for authentication" is displayed on the smartphone/tablet.

Connected

After connection, the adjustment menu is displayed on the respective adjustment tool.

If the Bluetooth connection is interrupted, e.g. due to a too large distance between the two devices, this is displayed on the adjustment tool. The message disappears when the connection is restored.



Enter parameters

Change device codeParameter adjustment of the device is only possible if the parameter
protection is deactivated. When delivered, parameter protection is
deactivated by default and can be activated at any time.

It is recommended to enter a personal 6-digit device code. To do this, go to menu "Extended functions", "Access protection", menu item "Protection of the parameter adjustment".

8.3 Parameter adjustment

The adjustment menu is divided into two halves:

On the left you will find the navigation area with the menus "Setup", "Extended functions" as well as "Diagnosis".

The selected menu item, recognisable by the colour change, is displayed in the right half.

08:32 Thu 24.	Oct				🗢 100 % 💻
🕻 Back	VEGAMET 861	Ŷ	🕻 Meas. loop 1	Adjustment	
	Device Name				
O Device	TAG	>	Adjustment values of the meas. lo		
Applica	ation	>	Max. adjustment		
Display	(>	Min. adjustment		
Extended fun	ctions			isor value B Sensor value A	
O Meas.	loop 1	>	Sen	sor value o Sensor value A	
Ø Meas.	loop 2	>	Sensor value A at 100 %		5
Ø Meas.	loop 3	>	20.000 mA Sensor value B at 0 %		
🛱 Fail sat	fe relay	>	4.000 mA	es of the measurement loop for 0 % and 100 %.	>
Access	s protection	>			
Date/T	ïme	>			
Reset		>			
Diagnostics		÷			

Fig. 12: Example of an app view - Setup adjustment

Enter the requested parameters and confirm via the keyboard or the editing field. The settings are then active in the device.

Close the app to terminate connection.



	9 Setup with PC/notebook (Bluetooth)
System requirements	 9.1 Preparations Make sure that your PC/notebook meets the following systemments: Operating system Windows 10 DTM Collection 12/2019 or newer Bluetooth 4.0 LE or newer 	əm require-
Activate Bluetooth connection	Note: Older systems do not always have an integrated Bluetooth LE. In these cases, a Bluetooth USB adapter is required. Activate the Bluetooth USB adapter using the Project Wizard.	
	After activating the integrated Bluetooth or the Bluetooth US er, devices with Bluetooth are found and created in the proj	•
Connecting	9.2 Connecting Select the requested device for the online parameter adjust the project tree.	tment in
Authenticate	When establishing the connection for the first time, the ope and the controller must authenticate each other. After the fin authentication, each subsequent connection is made witho authentication query.	rst correct
Enter Bluetooth access code	For authentication, enter in the next menu window the 6-dig Bluetooth access code:	yit
	\$ Bluetooth	
	Authentication Device name	
	Device TAG	
	Serial number	
	Enter the 6 digit Bluetooth access code of your Bluetooth instrument.	
	Bluetooth access code Forgotten your Bluetooth a	ccess code?

Setup with PC/notebook (Bluetooth)

You can find the code on the information sheet "PINs and Codes" in the device packaging:



	i	Note: If an incorrect code is entered, the code can only be entered again after a delay time. This time gets longer after each incorrect entry.
		The message "Waiting for authentication" is displayed on the PC.
Connected		After connection, the DTM appears.
		If the connection is interrupted, e.g. due to a too large distance between controller and PC, this is displayed on the PC. The message disappears when the connection is restored.
Change device code		Parameter adjustment of the device is only possible if the parameter protection is deactivated. When delivered, parameter protection is deactivated by default and can be activated at any time.
		It is recommended to change the factory default 6-digit device code "000000" to your personal 4 - 10-digit device code. Go to the menu "Extended functions", "Access protection", menu item "Protection of the parameterization".

9.3 Parameter adjustment

Prerequisites

For parameter adjustment of the instrument via a Windows PC, the configuration software PACTware and a suitable instrument driver (DTM) according to FDT standard are required. The latest PACTware version as well as all available DTMs are compiled in a DTM Collection. The DTMs can also be integrated into other frame applications according to FDT standard.

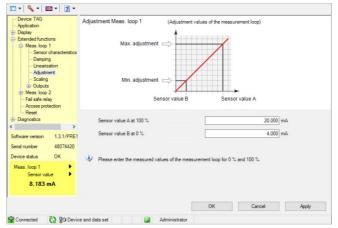


Fig. 13: Example of a DTM view - Adjustment



10 Applications and functions

The controller contains already preset applications and functions, which can be easily adjusted by means of an application assistant via PACTware/DTM or the VEGA Tools app. The following applications/ functions are described here as examples.

- Level measurement in storage tanks with overfill protection/dry run protection
- Pump station with pump control function
- Screen control
- Flow measurement flume/weir

10.1 Level measurement in storage tanks with overfill protection/dry run protection

Application

The level is detected by a sensor and transmitted to the controller by means of a 4 \dots 20 mA signal. Here, an adjustment is carried out, converting the input value delivered by the sensor into a percentage value.

Depending on the geometrical form of the tank, the vessel volume does not increase linearly with the level, e.g. with an horizontal cylindrical tank. This can be compensated by selecting the linearisation curve integrated in the instrument. This curve states the relationship between percentage level and vessel volume. If the level is to be displayed in litres, a scaling must also be carried out. For this purpose, the linearised percentage value is converted into a volume, for example with the unit litre.

Filling and emptying are controlled via relay 1 and 2 which are integrated in the controller. During filling, relay mode "*Overfill protection*" is set. The relay is thus switched off (safe currentless state) when the max. level is exceeded, and switched on again when the min. level is underrun (switch-on point < switch-off point). During emptying, mode "*Dry run protection*" is used. This relay is thus switched off when the min. level is underrun (safe currentless condition), and switched on again when the max. level is exceeded (switch-on point > switch-off point).



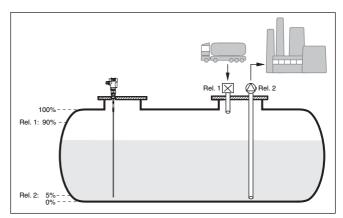


Fig. 14: Example of level measurement, horizontal cylindrical tank

Example

A horizontal cylindrical tank has a capacity of 10000 litres. The measurement is carried out with a level sensor operating according to the guided microwave principle. The filling by a tank car is controlled via relay 1 and a valve (overfill protection). The discharge is carried out via a pump and is controlled by relay 2 (dry run protection). The max. volume should be at 90 % level, this means 9538 litres with a standard vessel (according to sounding table). The min. level should be set to 5 %, this corresponds to 181 litres. The volume is to be displayed in litres.

Setup

An application wizard guides you through the most common selection possibilities. Further application options are available on the corresponding DTM/app pages. A more detailed description of all available application options is included in the DTM online help.

The following steps must be carried out in the application wizard:

- Selection of the application "Level storage tank"
- Assign measuring loop name
- Define sensor characteristic values (sensor type, measuring range, ...)
- Define linearization
- Adjustment
- Scaling
- Configure relay (mode of operation, switching points, ...)

Adjustment

Carry out the adjustment in the controller as described in chapter "Setup steps". No further adjustment may be carried out in the sensor itself. For the max. adjustment, fill the vessel up to the requested max. level and accept the actually measured value. If this is not possible, the corresponding current value can also be entered. For the min. adjustment, empty the vessel down to the min. level or enter the corresponding current value.



Linearisation	To display the percentage level correctly, select under "Measurement loop - Linearization curve" the entry "Horiz. cylindrical tank".
Scaling	To display the volume in litres, you have to enter " <i>Volume</i> " as the unit in litres under " <i>Measurement loop - Scaling</i> ". The allocation is then carried out, in this example 100 $\% \triangleq$ 10000 litres and 0 $\% \triangleq$ 0 litres.
Relay	 Percent is selected as reference value for the relays. The mode of relay 1 is set to overfill protection, relay 2 must be activated and gets mode dry run protection. To ensure that the pump switches off in case of failure, the reaction in case of failure should be set to switching status OFF. The switching points are set as follows: Relay 1: Switch-off point 90 %, switch-on point 85 % Relay 2: Switch-off point 5 %, switch-on point 10 %
i	 Nervy 2: Switch-on point 5 %, switch-on point 10 % Information: The switch-on and switch-off point of the relays must not be set to the same switching point because this would cause a continuous switching on and off when this threshold is reached. To avoid this effect also with fluctuating product surfaces, it is a good idea to set a difference (hysteresis) of 5 % between the switching points.
	10.2 Pump station with pump control function
Application description	The waste water from households and industry, together with surface water, is fed to the sewage treatment plant via an extensive network of sewers. If the natural gradient is not sufficient, various pumping stations are required to compensate for the differences in height. The level measurement in the inlet shaft serves for the economic control of the pumps. The intelligent control of several pumps can be easily adjusted by the controller.



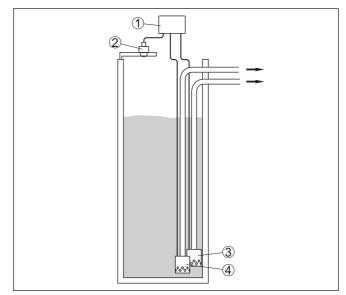


Fig. 15: Example pumping station: Pump control in the inlet shaft

- 1 VEGAMET 842
- 2 Radar sensor
- 3 Pump 1
- 4 Pump 2

Display indication

When pump control is activated, the assigned relays and possible pump malfunctions are also displayed in the status bar of the measured value indication.

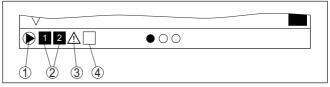


Fig. 16: Example of a display status bar with activated pump control

- 1 Symbol, activated pump control
- 2 Relay 1 and 2 are assigned to the pump control
- 3 Relay 3 is assigned to the pump control and signals failure
- 4 Relay is free i.e. not assigned to the pump control

Setup

The application wizard guides you through the various configuration possibilities and options. The following steps are performed:

1. Select application

Select the application "Pumping station" from the options offered.

2. Assign measuring loop name



Assign a unique designation to the measuring point so that there can be no confusion with other measuring points.

3. Select sensor input (only for devices with HART)

Define how the measured value is to be transmitted (4 ... 20 mA or HART). When selecting HART, the desired sensor must be selected.

4. Define sensor characteristic values

At 4 ... 20 mA, select the connected sensor type, the measuring unit and the measuring range of the connected sensor. For HART selection, the desired sensor value and the unit must be defined.

5. Define adjustment values

Enter the adjustment values of the measuring point for 0 % and for 100 %.

6. Define mode of operation of the pump control

Define the desired operating mode of the pump control: pump control 1/2 (same running time) or pump control 3/4 (fixed sequence). In addition, you can select the mode sequenced or alternating pump operation. The setup wizard and the following application examples provide you with details on how it works.

7. Configure pumps

In this step a forced pump changeover can be activated. For devices with a digital input, additional monitoring of the pumps can be configured. The setup assistant and the following application examples provide you with details on how it works.

8. Configure relay switching points

In the last step, enter the relay switching points at which the pumps are to be switched.

Application example pump control 1/2

Functional principle Pump control 1/2 is used to control several pumps with the same function, in dependence on their respective elapsed running times. The pump with the shortest elapsed running time is switched on and the pump with the longest running time switched off. In case of increased pumping requirement, all pumps can also run at the same time, in dependence on the entered switching points. This measure achieves an even utilization of the pumps and increases operational reliability.

All relays with activated pump control are switched on or off depending on the accumulated operating time. The controller selects the relay with the shortest elapsed operating time when the switch-on point is reached and the relay with the longest elapsed operating time when the switch-off point is reached.

Pump fault messages can also be processed via the digital inputs.

This pump control system offers two different options:

• **Pump control 1:** The upper switching point determines the switch-off point for the relay, whereas the lower switching point determines the switch-on point



• **Pump control 2:** The upper switching point determines the switch-on point for the relay, whereas the lower switching point determines the switch-off point

Example

Two pumps should empty the vessel when a certain level is reached. At 80 % filling, the pump with the shortest elapsed running time should switch on. If the level nevertheless increases, a second pump should switch on at 90 %. Both pumps should switch off again at 10 % filling.

For relay 1 and 2, the mode of operation "*Pump control 2*" is adjusted with the option "*Sequenced operation*". The relay switching points are configured as follows:

- Relay 1 upper switching point = 80.0 %
- Relay 1 lower switching point = 10.0 %
- Relay 2 upper switching point = 90.0 %
- Relay 2 lower switching point = 10.0 %

The function of pump control 2 is shown in detail in the following diagram. The previously described example is used as a basis.

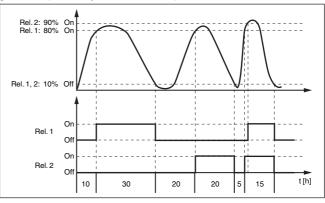


Fig. 17: Example of pump control 2

Option Dry weather pump Pump control 2/4 with dry weather pump is used to protect e.g. rain retention basins with different sized pumps against overfilling. Normally (in fair weather), a pump with low capacity (dry weather pump) is sufficient to maintain the level in the retention basin at a safe level (Hi-Level). If heavy rainfall causes an increased inflow, the fair weather pump is switched on when the HiHi level is exceeded and the dry weather pump is switched off. The large pump then remains in operation until the switch-off point is reached. If the level rises again, the dry weather pump switches back on first.

There is also the possibility of using multiple large pumps in alternating mode. The algorithm for the switching function is then determined by the pump control mode.



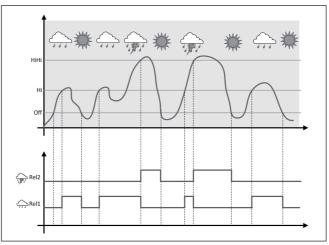


Fig. 18: Example of a pump control with option "Dry weather pump"

• Note:

If the option "*Dry weather pump*" is activated, only the mode "*Alternating pump operation*" will be available, i.e. only one pump at a time is in operation.

Pump control mode

The pump control system offers the possibility to choose between sequenced and alternating pump operation:

- Sequenced operation: Depending on the switching points, all pumps are switched on one after the other, i.e. the max. number of pumps that can be switched on corresponds to the number of assigned relays
- Alternating pump operation: Independent of the switching point, only one pump at a time is switched on

Option, forced switchover If the level has not changed over a longer period, the same pump would always remain switched on. Via the parameter "*Switchover time*", a time can be preset which, after it is elapsed, forces a switchover of the pump. Which pump is switched on depends on the selected pump mode. If all pumps are already switched on, the pump remains switched on.

Note:

If the pump is already switched on when the forced switchover is activated, the timer is not started. Only after the pump is switched off and on again will the timer start. If a switch-off delay is set, it will not be taken into account, i.e. the switchover is carried out exactly after the preset time for the forced switchover expires. A preset switch-on delay, however, is taken into account, i.e. the forced switchover to another pump is carried out after the preset time expires. Before the newly selected pump switches on, the preset switch-on delay for this pump must have expired.



Application example pump control 3/4

Functional principle	Pump control 3/4 is used to control several pumps with the same function alternately and in a fixed sequence. In case of increased pumping requirement, all pumps can also run at the same time, in dependence on the entered switching points. This measure achieves an even utilization of the pumps and increases operational reliability.
	All relays with activated pump control are not assigned to a certain switching point but are switched on and off alternately. When a switch- on point is reached, the controller selects the relay that is next in the sequence. When a switch-off point is reached, the relays are switched off in the sequence they were switched on.
	This pump control system offers two different options:
	 Pump control 3: The upper switching point determines the switch-off point for the relay, whereas the lower switching point determines the switch-on point Pump control 4: The upper switching point determines the switch-on point for the relay, whereas the lower switching point determines the switch-off point
	The sequence cannot be changed, the relay with the lowest index is switched on first, then the relay with the next higher index. After the relay with the highest index, the relay with the lowest index follows, for example Rel. 1 -> Rel. 2 -> Rel. 3 -> Rel. 1 -> Rel. 2
	The sequence applies only to those relays assigned to the pump control.
Example	In a waste water disposal system, a sump should be pumped empty when a certain level is reached. Three pumps are available for this. At 60 % level, pump 1 should run until the level has fallen below 10 %. If the 60 % point is exceeded again, the same task is transferred to pump 2. In the third cycle, pump 3 is activated; after that, pump 1 again. If the level continues to rise despite operation of a pump, an additional pump switched on when the level exceeds the 75 % switch- ing point. And if the level still rises further due to extreme inflow and exceeds the 90 % limit, pump 3 is also switched on.
	For relay 1 3, the mode of operation " <i>Pump control 4</i> " is adjusted with the option " <i>Sequenced operation</i> ". The relay switching points are configured as follows:
	Select in the DTM navigation section the menu items " <i>Meas. loop - Outputs - Relay</i> ".
	 Relay 1 upper switching point = 60.0 % Relay 1 lower switching point = 10.0 % Relay 2 upper switching point = 75.0 % Relay 2 lower switching point = 10.0 % Relay 3 upper switching point = 90.0 % Relay 3 lower switching point = 10.0 %
	The function of pump control 4 is shown in detail in the following dia- gram. The previously described example is used as a basis.



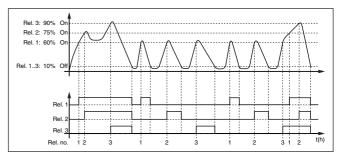


Fig. 19: Example of pump control 4

Option Dry weather pump Pump control 2/4 with dry weather pump is used to protect e.g. rain retention basins with different sized pumps against overfilling. Normally (in fair weather), a pump with low capacity (dry weather pump) is sufficient to maintain the level in the retention basin at a safe level (Hi-Level). If heavy rainfall causes an increased inflow, the fair weather pump is switched on when the HiHi level is exceeded and the dry weather pump is switched off. The large pump then remains in operation until the switch-off point is reached. If the level rises again, the dry weather pump switches back on first.

There is also the possibility of using multiple large pumps in alternating mode. The algorithm for the switching function is then determined by the pump control mode.

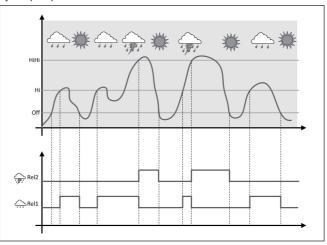


Fig. 20: Example of a pump control with option "Dry weather pump"

Note:

If the option "*Dry weather pump*" is activated, only the mode "*Alternating pump operation*" will be available, i.e. only one pump at a time is in operation.

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Pump control mode	The pump control system offers the possibility to choose between sequenced and alternating pump operation:	
	 Sequenced operation: Depending on the switching points, all pumps are switched on one after the other, i.e. the max. number of pumps that can be switched on corresponds to the number of assigned relays Alternating pump operation: Independent of the switching point, 	
	only one pump at a time is switched on	
Option, forced switchover	If the level does not change over a longer period of time, the same pump would remain switched on. Via the parameter " <i>Changeover</i> <i>time</i> ", a time period can be preset, after which a forced changeover of the pump is carried out. This function is described under pump control 1/2.	
Diagnosis via running time	If all pumps have the same capacity and are used for the same task alternately, the running time should always be roughly the same. The respective operating hours are summed up individually in the controller and can be read out in the menu " <i>Diagnosis – Status - Relay</i> ". If a large difference between the pumps is determined, the capacity of one of the pumps must have fallen considerably. This information can be consulted for diagnosis and service, e.g. to recognize plugged-up filters or worn out bearings.	
	Since in this case all pumps operate alternately in the same area, their switch-on and switch-off points must be the same. In addition, the mode " <i>Alternating pump operation</i> " must be active.	
i	Note: The number of the last switched-on relay is not saved in case of voltage loss, this means that after the controller is switched back on again, the relay with the shortest running time always starts first.	
	10.3 Screen control	
Application description	In the mechanical pre-cleaning of a hydropower plant, floating solids are removed with screens or sieves. The subsequent process stages are thus protected from sedimentation, clogging or abrasion. Large solids are screened out in the coarse screen, compressed in the screening press and then disposed of. The fine screen removes the smaller residues from the waste water. The differential measurement of the water level in front of and behind the screen determines the de- gree of pollution and initiates the cleaning of the screen. Two sensors can be connected simultaneously to the two-channel controller and the differential measurement can be easily adjusted. Relay outputs can be used for calculation control and several current outputs for signal processing.	



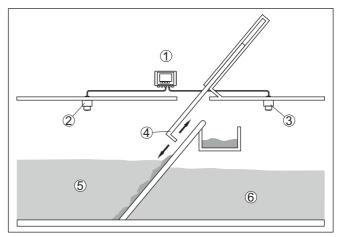


Fig. 21: Example of a screen control

- 1 VEGAMET 842
- 2 Radar sensor 1
- 3 Radar sensor 2
- 4 Screen
- 5 Upstream water
- 6 Tailwater

Setup

An application wizard guides you through the most common selection possibilities. Further application options are available on the corresponding DTM/app pages. A more detailed description of all available application options is included in the DTM online help.

The following steps must be carried out in the application wizard:

1. Select application

Select the application "Screen control" from the options offered.

2. Assign measuring loop name

Assign a unique designation to the measuring point so that there can be no confusion with other measuring points.

3. Select sensor input measuring point 1 (only for devices with HART)

Define how the measured value is to be transmitted (4 \dots 20 mA or HART). When selecting HART, the desired sensor must be selected.

4. Define sensor characterist values measuring point 1

At 4 ... 20 mA, select the connected sensor type, the measuring unit and the measuring range of the connected sensor. For HART selection, the desired sensor value and the unit must be defined.

5. Select sensor input measuring point 2 (only for devices with HART)

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		Define how the measured value is to be transmitted (4 20 mA or HART). When selecting HART, the desired sensor must be selected.
	6.	Define sensor characterist values measuring point 2
		At 4 20 mA, select the connected sensor type, the measuring unit and the measuring range of the connected sensor. For HART selection, the desired sensor value and the unit must be defined.
	7.	Define adjustment values measuring point 1
		Enter the adjustment values of the measuring point for 0 $\%$ and for 100 $\%.$
	8.	Define adjustment values measuring point 2
		Enter the adjustment values of the measuring point for 0 $\%$ and for 100 $\%.$
	9.	Define scaling measuring point 3
		Enter the desired measured value, measuring unit and display format and the appropriate scaling values for 0 % and 100 %.
	10.	Configure relay switching points
		In the last step, enter the relay switching points at which the pumps are to be switched.
	10	.4 Flow measurement flume/weir
ment plant in open collection channels. The flow various points in the collection channels. For flow open waters, a constriction or a standardised ch This constriction creates a certain backwater de		ste water and rainwater are often transported to the sewage treat- nt plant in open collection channels. The flow rate is measured at ious points in the collection channels. For flow measurement in en waters, a constriction or a standardised channel must be used. s constriction creates a certain backwater depending on the flow e. The flow rate can now be derived from the level of this backwater.
	The current flow rate is shown on the display in the se measurement (e.g. m ³ /h). In addition, the flow rate is r via the current output and can thus be further process stream devices.	
	res	also possible to totalize the flow rate by means of a totalizer, the ult is shown on the display (e.g. in m ³). In addition, the flow rate can
		output via a corresponding number of pulses on the relay/current put (flow rate pulse). A sampling pulse can also be configured.
Flume	out Eve type	
Flume	out Eve type able Pre A fle up,	put (flow rate pulse). A sampling pulse can also be configured. ery flume generates a different level of backwater depending on its e and version. The specifications of the following flumes are avail- e in the instrument: edefined curves ow measurement with these standard curves is very easy to set as no dimensional information of the flume is required.
Flume	out Eve type able Pre A file up,	put (flow rate pulse). A sampling pulse can also be configured. ery flume generates a different level of backwater depending on its e and version. The specifications of the following flumes are avail- e in the instrument: edefined curves ow measurement with these standard curves is very easy to set



Dimensions (ISO standard)

When selecting these curves, the dimensions of the flume must be known and entered via the assistant. As a result, the accuracy of the flow measurement is higher than with the specified curves.

- Rectangular flume (ISO 4359)
- Trapezoidal flume (ISO 4359)
- U-shaped flume (ISO 4359)
- Triangular overfall thin-walled (ISO 1438)
- Rectangular flume thin-walled (ISO 1438)
- Rectangular weir broad crown (ISO 3846)

Flow formula

If the flow formula of your flume is known, you should select this option, as the accuracy of the flow measurement is highest here.

• Flow formula: Q = k x h^{exp}

Manufacturer definition

If you use a Parshall flume from the manufacturer ISCO, this option must be selected. This gives you a high accuracy of flow measurement with easy configuration.

• ISCO Parshall flume

Example rectangular flume

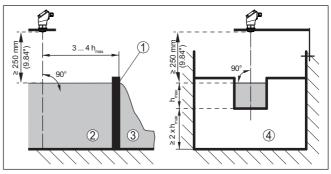


Fig. 22: Flow measurement with rectangular flume: $\mathbf{h}_{\max} = \max.$ filling of the rectangular flume

- 1 Overfall orifice (side view)
- 2 Upstream water
- 3 Tailwater
- 4 Overfall orifice (view from tailwater)



Example Khafagi Venturi flume

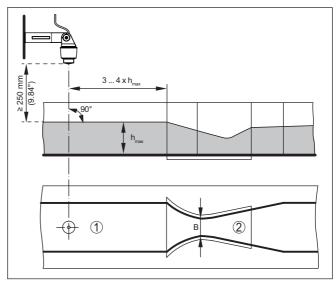


Fig. 23: Flow measurement with Khafagi-Venturi flume: $h_{max} = max$. filling of the flume; B = tightest constriction in the flume

- 1 Position sensor
- 2 Venturi flume

Setup

An application wizard guides you through the most common selection possibilities. Further application options are available on the corresponding DTM/app pages. A more detailed description of all available application options is included in the DTM online help.

The following steps must be carried out in the application wizard:

1. Select application

Select from the offered options the application "Flow measurement flume/Weir".

2. Assign measuring loop name

Assign a unique designation to the measuring point so that there can be no confusion with other measuring points.

3. Select sensor input (only for devices with HART)

Define how the measured value should be transmitted (4 ... 20 mA or HART). If HART is available for the sensor as well as for the controller, the HART selection should be used because a higher accuracy can be achieved.

4. Define sensor characteristic values

When using analogue 4 ... 20 mA sensors, the measuring range should be set accordingly in the sensor to achieve maximum accuracy. This measuring range must also be stored in the assistant together with the sensor type and the measuring unit.



5. Define application

Select the appropriate linearization and flume type. A list of available flumes can be found in the introduction to this application.

6. Define adjustment values

Enter the adjustment values of the measuring point for 0 % and for 100 %.

7. Scaling

Enter the measured value and unit (e.g. flow rate in m^3/h) and the corresponding scaling values for 100 % and 0 % (e.g. 100 m^3/h , 0 m^3/h).

8. Activate/define totalizer

The flow value can also be summed up and displayed as flow rate. Two independent totalizers are available for this purpose. Define the measuring unit and the display format. In addition, a value for leak flow volume suppression can be defined.



11 Diagnostics and servicing

Maintenance	11.1 Maintenance If the device is used properly, no special maintenance is required in normal operation.
Cleaning	 The cleaning helps that the type label and markings on the instrument are visible. Take note of the following: Use only cleaning agents which do not corrode the housings, type label and seals Use only cleaning methods corresponding to the housing protection rating
	11.2 Rectify faults
Reaction when malfunc- tion occurs	The operator of the system is responsible for taking suitable meas- ures to rectify faults.
Causes of malfunction	 The device offers maximum reliability. Nevertheless, faults can occur during operation. These may be caused by the following, e.g.: Measured value from sensor not correct Voltage supply Interference in the cables
Fault rectification	 The first measures are: Evaluation of fault messages Checking the input/output signal A smartphone/tablet with the VEGA Tools app or a PC/notebook with the software PACTware and the suitable DTM offer you further comprehensive diagnostic possibilities. In many cases, the causes can be determined in this way and the faults eliminated.
Reaction after fault recti- fication	Depending on the reason for the fault and the measures taken, the steps described in chapter " <i>Setup</i> " must be carried out again or must be checked for plausibility and completeness.
24 hour service hotline	Should these measures not be successful, please call in urgent cases the VEGA service hotline under the phone no. +49 1805 858550 . The hotline is also available outside normal working hours, seven days a week around the clock. Since we offer this service worldwide, the support is provided in English. The service itself is free of charge, the only costs involved are the normal call charges.
Fault message	11.3 Diagnosis, fault messages The controller and the connected sensors are permanently monitored during operation and the values entered during parameter adjust- ment are checked for plausibility. If irregularities occur or in case of



incorrect parameter adjustment, a fault signal is triggered. In case of an instrument defect or line break/shortcircuit, a fault signal is also triggered.

The fault indication lights up in case of failure and the current output as well as the relays react according to the configured fault mode. If the fail safe relay was configured, it will deenergize. In addition, one of the following error messages is outputted on the display and the background lighting changes to colour acc. to NAMUR NE 107.

Failure

Error code	Cause	Rectification
F002 Measuring point not configured	Measuring point was not yet con- figured	No sensor assigned. For measuring point 3: No application with 3 measuring points was selected.
F003 Hardware: CRC error	CRC error (error with self-check)	Switch the instrument off/on Carry out a reset Send instrument for repair
F012 Hardware: AD converter	Hardware error, sensor input	Switch the instrument off and on Send instrument for repair
F013 Sensor input: Sensor error	The input of the measuring point returns an error The connected sensor returns an error	Switch device/sensor off an on Send device/sensor for repair
F014 Sensor input: Short-circuit	Sensor cur- rent > 21 mA or short-circuit	Check sensor, e.g. on failure Remove short-circuit
F015 Sensor input: Line break	Sensor in boot phase Sensor current < 3.6 mA or line break	Check sensor, e.g. on failure Remove line break Check connection of the sensor
F034 EEPROM: CRC error	EEPROM: CRC error	Switch the instrument off and on Carry out a reset Send instrument for repair
F035 ROM defective	ROM: CRC error	Switch the instrument off and on Carry out a reset Send instrument for repair
F036 RAM	RAM error	Switch the instrument off and on Carry out a reset Send instrument for repair
F037 RAM	RAM defective	Switch the instrument off and on Carry out a reset Send instrument for repair
F040 General hard- ware error	Hardware error	Switch the instrument off and on Carry out a reset Send instrument for repair

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Out of specification

Error code	Cause	Rectification
S016 Adjustment: Min./Max. ex- changed	The min./max. adjustment points were ex- changed.	Carry out the adjustment again, correct the min. and max. values.
S017 Adjustment: Span too small	Adjustment span too small	Carry out a fresh adjustment and in- crease the distance between min./max. adjustment
S021 Scaling: Span too small	Scaling span too small	Carry out a fresh scaling, increase the distance between min./max. scaling.
S022 Scaling: Scaling value too large	Value for one of the two scal- ing points is too large	Carry out the scaling again, correct the min. and max. values.
S062 Pulse priority too small	Pulse priority too small	Increase under "Output" the entry "Pulse output all" so that max. one pulse per second is output.
S104 Measurement loop deactivated	The measuring point is deacti- vated	Activate measuring point
S110 Relay: Span too small	Relay switching points too close together	Increase the difference between the two relay switching points
S111 Relay: Switching points inter- changed	Relay switching points inter- changed	Change relay switching points for " <i>On/ Off</i> "
S115 Pump control: Faulty interfer- ence behaviour	Several relays are assignef to the pump control which are not set to the same fail- ure mode	All relays which are assigned to the pump control must be set to the same failure mode
S116 Pump control: Operating mode faulty	Several relays that are not con- figured with the same mode are assigned to the pump control	All relays which are assigned to the pump control must be set to the same mode

Function check

Error code	Cause	Rectification
C029	Simulation active	Finish simulation
Simulation		



11.4 Software update

An update of the device software is possible via the Bluetooth interface.

The following components are required:

- Instrument
- Voltage supply
- PC/Notebook with PACTware/DTM
- Current instrument software as file

You can find the current instrument software as well as detailed information on the procedure in the download area of our homepage.



Caution:

Instruments with approvals can be bound to certain software versions. Therefore make sure that the approval is still effective after a software update is carried out.

You can find detailed information in the download area on our homepage.

11.5 How to proceed if a repair is necessary

You can find an instrument return form as well as detailed information about the procedure in the download area of our homepage. By doing this you help us carry out the repair quickly and without having to call back for needed information.

In case of repair, proceed as follows:

- Print and fill out one form per instrument
- Clean the instrument and pack it damage-proof
- Attach the completed form and, if need be, also a safety data sheet outside on the packaging
- Ask the agency serving you to get the address for the return shipment. You can find the agency on our homepage.



12 Dismount

12.1 Dismounting steps

Take note of chapters "*Mounting*" and "*Connecting to voltage supply*" and carry out the listed steps in reverse order.

12.2 Disposal

The device is made of recyclable materials. For this reason, it should be disposed of by a specialist recycling company. Observe the applicable national regulations.



13 Certificates and approvals

13.1 Radio licenses

Bluetooth

The Bluetooth radio module in the device has been tested and approved according to the current edition of the applicable country-specific norms or standards.

The confirmations as well as regulations for use can be found in the document "*Radio licenses*" supplied or on our homepage.

13.2 Approvals for Ex areas

Approved versions for use in hazardous areas are available or in preparation for the device series.

You can find the relevant documents on our homepage.

13.3 Approvals as overfill protection

Approved versions for use as part of an overfill protection system are available or in preparation for this device series.

The corresponding approvals can be found on our homepage.

13.4 EU conformity

The device fulfils the legal requirements of the applicable EU directives. By affixing the CE marking, we confirm the conformity of the instrument with these directives.

The EU conformity declaration can be found on our homepage.

13.5 Environment management system

Protection of the environment is one of our most important duties. That is why we have introduced an environment management system with the goal of continuously improving company environmental protection. The environment management system is certified according to DIN EN ISO 14001. Please help us fulfil this obligation by observing the environmental instructions in chapters "*Packaging, transport and Lagestoragerung*", "*Disposal*" of these operating instructions.



14 Supplement

14.1 Technical data

Note for approved instruments

The technical data in the respective safety instructions are valid for approved instruments (e.g. with Ex approval). In some cases, these data can differ from the data listed herein.

All approval documents can be downloaded from our homepage.

Materials and weights	
Materials	
– Housing	PC-FR
 Housing screws 	StSt
 Inspection window 	PE
- Seal	Silicone
 Cable glands 	PA
– Sun shade	316L
 Brackets for tube mounting 	StSt
Weight with mounting plate	890 g (1,962 lbs)
Voltage supply	
Operating voltage	
 Nominal voltage AC 	100 230 V (-15 %, +10 %) 50/60 Hz
 Nominal voltage DC 	24 65 V DC (-15 %, +10 %)
Power consumption	max. 14 VA; 5 W
Sensor input	
Number of sensors	2 x 4 20 mA
Type of input (selectable)	
 Active input 	Sensor supply through VEGAMET 842
 Passive input 	Sensor has an own voltage supply
Measured value transmission	
– 4 20 mA	analogue for 4 20 mA sensors
Deviation	
- Accuracy	±20 μA (0.1 % of 20 mA)
Terminal voltage	27 22 V at 4 20 mA
Current limitation	approx. 26 mA
Detection line break	≤ 3.6 mA
Detection shortcircuit	≥ 21 mA
Adjustment range 4 20 mA sensor	
 Empty adjustment 	2.4 21.6 mA
 Full adjustment 	2.4 21.6 mA
Temperature error relating to 20 mA	0.008 %/K

Relay output	
Quantity	3 x operating relay, one can be configured as fail safe relay
Function	Switching relay for level, fault signal or pulse relay for flow/sampling pulse, pump control
Contact	Floating spdt
Contact material	AgSnO2, hard gold-plated
Switching voltage	max. 250 V AC/60 V DC
Switching current	max. 1 A AC (cos phi > 0.9), 1 A DC
Breaking capacity ⁴⁾	min. 50 mW, max. 250 VA, max. 40 W DC (with U < 40 V DC)
AC/DC operation	Mixed operation with AC/DC voltage is not permitted for the relay outputs
Min. programmable switching hysteresis	0.1 %
Mode pulse output	
 Pulse length 	350 ms

- Pulse length

Current output	
Quantity	2 x output
Function	Level/flow/sampling pulse
Range	0/4 20 mA, 20 0/4 mA
Resolution	1 μΑ
Max. load	500 Ω
Fault signal (switch over)	0; < 3.6; 4; 20; 20.5; 22 mA
Accuracy	
- Standard	±20 μA (0.1 % of 20 mA)
 with EMC interferences 	±80 μA (0.4 % of 20 mA)
Temperature error relating to 20 mA	0.005 %/K
Mode pulse output	
 Current pulse 	20 mA
 Pulse length 	200 ms

Bluetooth interface

Bluetooth standard	Bluetooth 5.0 (downward compatible to Bluetooth 4.0 LE)
Frequency	2.402 2.480 GHz
Max. emitted power	+4 dBm
Max. number of participants	1
Effective range typ.5)	25 m (82 ft)

⁴⁾ If inductive loads or stronger currents are switched through, the gold plating on the relay contact surface will be permanently damaged. The contact is then no longer suitable for switching low-level signal circuits. ⁵⁾ Depending on the local conditions



Electromechanical data

Cable entry	
 Cable gland (optional) 	M20 x 1.5 (cable diameter 6 12 mm)
 NPT adapter (optional) 	M20 on 1/2 NPT
 Blind plug (optional) 	M20 x 1.5
Connection terminals	
 Type of terminal 	Spring-loaded terminal
 Wire cross-section massive wire, strand 	0.2 mm ² (AWG 26) 2.5 mm ² (AWG 12)
 Wire cross-section strand with end sleeve 	0.25 mm² 1.5 mm²
Indicators	
Measured value indication	
 Graphic-capable LC display, with 	89 x 56 mm, digital and quasianalogue display

lighting	
 Indication range 	-99999 99999
LED displays	
 Status, operating voltage 	LED green
 Status, fault signal 	LED red
 Status, operating relay 	LED yellow
Background lighting	Colour signalling according to NAMUR NE 107

Adjustment

Adjustment elements	4 x keys for menu adjustment
PC/Notebook	PACTware/DTM
Smartphone/Tablet	VEGA Tools app

Ambient conditions

Ambient temperature	
 Instrument in general 	-40 … +60 °C (-40 … +140 °F)
– Display (readability)	-20 +60 °C (-4 +140 °F)
Storage and transport temperature	-40 +80 °C (-40 +176 °F)
Relative humidity	< 96 %

Electrical protective measures

Protection rating	IP66/IP67 acc. to IEC 60529, Type 4X acc. to UL 50
Altitude above sea level	up to 5000 m (16404 ft)
Overvoltage category (IEC 61010-1)	II
Protection class	1
Pollution degree	4

Protection against dangerous body currents

Reliable separation according to IEC/EN 61140 by reinforced insulation according to IEC/ EN 61010 part 1 up to 253 V AC/DC with overvoltage category II and fulfilled enclosure protection class between the supply, signal and relay circuits.

Sensor inputs (active) are energy limited circuits according to IEC/UL 61010 part 1.

14.2 Overview applications/functionality

The following charts provide an overview of the standard applications and functions of VEGAMET 800 series controllers. They give also information about whether the respective function can be activated and adjusted via the integrated indicating and adjustment unit (OP) or via DTM/app.⁶⁾

Applications (adjustable with DTM/app)	lications (adjustable with DTM/app) VEGAMET					Adjustment		
	841	842	861	862	OP	DTM/ App		
Universal	•	•	•	•	•	•		
Level storage tank	•	•	•	•		•		
Calculation difference		•		•		•		
Flow measurement flume/weir	•	•	•	•		•		
Pumping station	•	•	•	•		•		
Screen control		•		•		•		
Sewage screw lifting station	•	•	•	•		•		

Additional application examples		VEG/		Adjustment		
	841	842	861	862	OP	DTM/ App
Level measurement	•	•	٠	٠		•
Gauge measurement	•	•	•	•		•
Process pressure measurement	٠	٠	٠	٠		•

Functions		VEGAMET				
	841	842	861	862	OP	DTM/ App
Application wizard	•	•	•	•		•
Indication measured values	•	•	•	•	•	•
Automatic display change	•	•	•	•	•	•
Display multilingual	•	•	•	•	•	•
Sensor input 4 20 mA	•	•	•	•	•	•
Sensor input HART			•	•	•	•
Damping	•	•	•	•	•	•
Linearization preset curves	•	•	•	•	•	•
Linearization dimensions ISO standard	•	•	•	•		•

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⁶⁾ OP: Operating Panel (integrated display and adjustment unit)



Functions		VEG	AMET		Adjustment		
	841	842	861	862	OP	DTM/ App	
Linearization flow formula	•	•	•	•		•	
Linearization manufacturer definition	•	•	•	•		•	
Linearization calculation wizard	•	•	•	•		•	
Linearization bearing table	•	•	•	•		•	
Linearization gauging by litres	•	•	•	•		•	
Import linearization curves	•	•	•	•		•	
Adjustment of the measuring point	•	•	•	•	•	•	
Scaling	•	•	•	•	•	•	
Totalizer 1/2	•	•	•	•		•	
Totalizer 3/4		•		•		•	
Relay mode overfill protection	•	•	•	•	•	•	
Relay mode dry run protection	•	•	•	•	•	•	
Relay mode switching window ON	•	•	•	•		•	
Relay mode switching window OFF	•	•	•	•		•	
Relay mode flow rate pulse	•	•	•	•		•	
Relay mode sampling pulse	•	•	•	•		•	
Relay mode rising tendency	•	•	•	•		•	
Relay mode falling tendency	•	•	•	•		•	
Relay mode pump control 1 (same running time)	•	•	•	•		•	
Relay mode pump control 2 (same running time)	•	•	•	•		•	
Relay mode pump control 3 (fixed sequence)	•	•	•	•		•	
Relay mode pump control 4 (fixed sequence)	•	•	•	•		•	
Mode pump control sequenced operation	•	•	•	•		•	
Mode pump control alternating pump operation	•	•	•	•		•	
Dry weather pump	•	•	•	•		•	
Pump monitoring			•	•		•	
Forced pump changeover	•	•	•	•		•	
Relay switch on and off delay	•	•	•	•		•	
Bandwidth for switching points	•	•	•	•		•	
Fail safe relay	•	•	•	•	•	•	
Current output 0/4 20 mA, 20 4 mA	•	•	•	•	•	•	
Current output flow rate pulse	•	•	•	•		•	
Current output sampling pulse	•	•	•	•		•	
Diagnosis Status	•	•	•	•	•	•	
Diagnosis measured values	•	•	•	•	•	•	
Simulation sensor value, %, lin% value, scaled values	•	•	•	•	•	•	



Functions	VEGAMET				Adjustment	
	841	842	861	862	OP	DTM/ App
Simulation current output	•	•	•	•		•
Simulation relay output	•	•	•	•		•
Simulation digital input			•	•		•
Date/Time			•	•	•	•
Internal device memory/SD card			•	•		•
Protection of the parameterization	•	•	•	•	•	•
Bluetooth access code	•	•	•	•	•	•
Activate/deactivate Bluetooth communication	•	•	•	•	•	

14.3 Dimensions

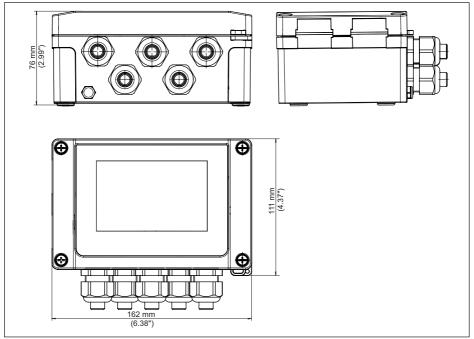


Fig. 24: Dimensions VEGAMET 842



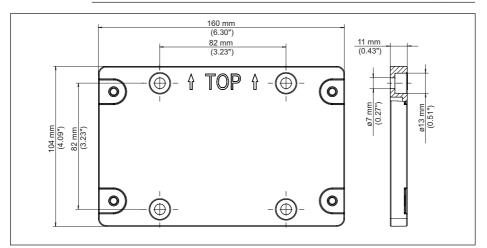


Fig. 25: Dimensions mounting plate

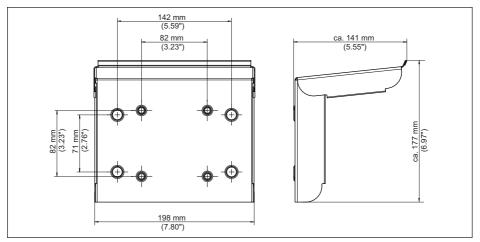


Fig. 26: Dimensions sun shade



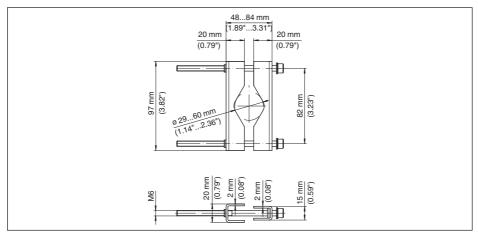


Fig. 27: Dimensions Brackets for tube mounting



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Printing date:



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