

Features

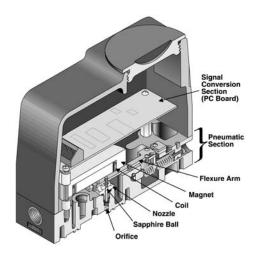
- Fail Safe High or Low will return the output to 3 psig for Direct Acting Mode or to 15 psig for Reverse Acting Mode if the power is lost, regardless of the logic selected.
- Field Reversible Feature provides output which is directly or inversely proportional to the input signal.
- 115 VAC, 230 VAC, and 24 VDC Power Options permit use with most power sources.
- Temperature Compensation provides stable operation during temperature changes.
- 5VDC or 15VDC Logic assures compatibility with most digital input systems.
- Vibration Resistance maintains set points, under adverse vibration conditions.
- Various Mounting Configurations allow installation flexibility for most applications.
- External Zero Adjustment provided for ease of calibration.

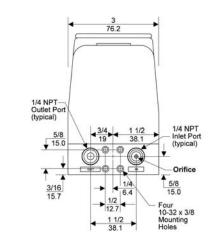
Operating Principles

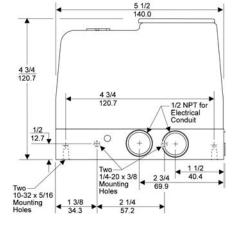
The T5400 Transducer is a digital-pneumatic device that provides a pneumatic output signal controlled by 8 bit digital data instructions from a central control room, a remote control location, or a local control station. This device is made up of two sections, the Signal Conversion Section and the Pneumatic Section.

The Signal Conversion Section (PC Board) accepts an 8 bit parallel wired digital signal. Full scale output is divided into 255 parts and the output level is based on the logic state (high or low) of the 8 bits. An enable line allows the unit to accept information from a parallel bus. The digital input signal is converted to an analog signal. The signal is then applied to a Coil which creates a magnetic force that moves a Flexure Arm.

The Pneumatic Section operates as a force balance system. A Sapphire Ball floats inside a Nozzle and controls the output pressure by exhausting air supplied through an Orifice. This Sapphire Ball acts as a piston exerting a force which is balanced against the force of the Flexure arm.

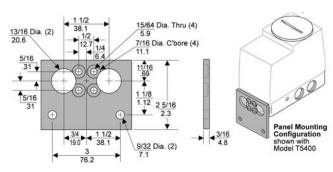




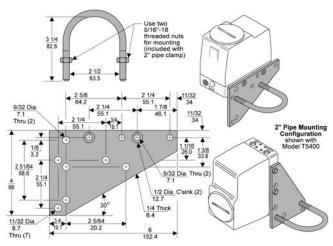




Technical Information



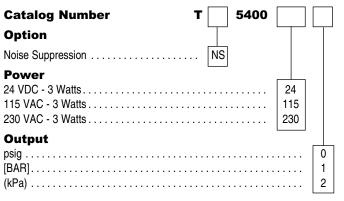
Mounting Bracket: 15268



Mounting Bracket: 14596

Model T5400 Transducer Kits & Accessories

Catalog Information



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Installation

For Installation Instructions, refer to the Fairchild *Model T5400 Digital-Pneumatic Transducer Installation, Operation and Maintenance Instructions*, IS-500T5400.

Specifications

Supply Pressure

 $20 \pm 2 \text{ psig}$, [1.5 ± 0.15 BAR], (150 ± 15 kPa)

Output Capacity (SCFM)

0.15 (0.26 m³/HR) Maximum

Air Consumption (SCFM)

0.16 (0.27 m³/HR) Maximum

Output Range

3-15 psig, [0.2-1.0 BAR], (20-100 kPa)

Supply Pressure Effect

1% of Span for a 2 psig, [0.14 BAR], (14 kPa) supply change

Voltage Requirement

115/230 VAC ± 10% 50-60 Hz, 24 VDC ± 10%

Input Data 1

8 Bit Parallel, 1 Bit Enable (TTL or CMOS compatible)

Terminal Based Linearity

± 0.50% Full Scale

Independent Linearity

± 0.25% Full Scale

Resolution

0.4% of Span

Hysteresis

Within 0.2% Full Scale

Repeatability

Within 0.2% Full Scale

Sinking Current

5 VDC Logic – 0.5 mA per Bit, 15 VDC Logic – 1.5 mA per Bit

Ambient Temperature

-40° F to +150° F, (-40° C to +65.5° C)

Materials of Construction

Body and Housing	Aluminum
Ball and Orifice	Sapphire
Nozzle	Stainless Steel

Data must be on line 0.5 microseconds before enable strobe and 0.5 microseconds during enable period to start output pressure change.

